AMENDMENT NO. 1 DECEMBER 2023

TO

IS 6967 : 1973 SPECIFICATION FOR STEELS FOR ELECTRICALLY WELDED ROUND LINK CHAINS

(*Page* 3, *Foreword* **0.5**) — Substitute 'IS 2 : 2022*' *for* 'IS : 2-1960*'.

(*Page* 3, *clause* **2.1**) — Substitute 'IS 1387 : 1993†' *for* 'IS : 1387-1967†'.

(*Page* 3, *footnote with mark* * *and* †) — Substitute the following for the existing footnote:

'*Rules for rounding off numerical values (*second revision*).

† General requirements for the supply of metallurgical materials (*second revision*).'

(*Page* 4, *clause* **3.1**) — Substitute the following for the existing clause:

'**3.1** The method of manufacture of steel and subsequent processing for production of steel shall be left to the discretion of the manufacture or agreed to between the manufacture and purchaser.'

(*Page* 4, *clause* **5.1**) — Substitute the following for the existing clause:

'**5.1** The ladle analysis of steel when analysed in accordance with the relevant parts of IS 228* or any other established instrumental/chemical method shall be as given in Table 2. In case of dispute the procedure given in relevant parts of IS 228* shall be the referee method. However, where the method is not given in IS 228* or its relevant parts, the referee method shall be as agreed to between the purchaser and the manufacturer.'

(*Page* 4, *footnote**) — Substitute the following for the existing footnote:

'* Method of chemical analysis of steel (all parts).'

(*Page* 6, *clause* **7.1**) — Substitute 'IS 1500 (Part 1) : 2019/ISO 6506-1 : 2014*' *for* 'IS : 1500-1968*'.

(*Page* 6, *footnote with * mark*) — Substitute the following for the existing footnote:

'*Metallic materials — Brinell hardness test: Part 1 Test method (*fifth revision*).'

(*Page* 7, *clause* **8.2**) — Substitute 'IS 1608 (Part 1) : 2022/ISO 6892-1 : 2019*' *for* 'IS : 1608-1960*'.

(*Page* 7, *clause* **8.2**) — Substitute 'IS 1757 (Part 1) : 2020/ISO 148-1 : 2016†' *for* 'IS : 1499-1959†'.

(*Page* 7, *clause* **9.1.1**) — Substitute 'IS 3848 : 1981‡' *for* 'IS : 3848-1966‡'.

(*Page* 7, *clause* **10.1**) — Substitute 'IS 4748 : 2021/ISO 643 : 2019§' *for* 'IS : 2853-1964§'.

(*Page* 7, *footnote with mark* *,†,‡ *and* §) — Substitute the following for the existing footnote:

'*Metallic materials — Tensile testing: Part 1 Method of test at room temperature (*fifth revision*).

† Metallic materials — Charpy pendulum impact test: Part 1 Test method (*fourth revision*).

‡ Method for end quench test for hardenability of steel (*first revision*).

§Steel — Micrographic determination of the apparent grain size (*third revision*).'

(*Page* 9, *clause* **11.1**) — Substitute 'IS 3739 : 1987*' *for* 'IS : 3739-1972*'.

(*Page* 9, *clause* **12.4**) — Substitute 'IS 3711 : 2020/ISO 377 : 2017†' *for* 'IS : 3711-1966†'.

(*Page* 9, *footnote with mark * and* †) — Substitute the following for the existing footnote:

'*Dimensional tolerances for carbon and alloy constructional steel (*first revision*).

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† Steel and steel products — Location and preparation of samples and test pieces for mechanical testing (*third revision*).'

(*Page* 10, *clause* **14.3**) — Subtitle 'IS 2049 : 1978*' *for* 'IS : 2049-1963*'.

(*Page* 10, *footnote**) — Substitute the following for the existing footnote:

'* Colour code for the identification of wrought steels for general engineering purposes (*first revision*).'

(*Page* 10, *clause* **14.4**) — Substitute the following for the existing clause:

'**14.4 BIS Certification Marking**

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations framed thereunder, and the product(s) may be marked with the Standard Mark.'

(MTD 04)

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